

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM										

UNCONTROLLED

40

20

6

5Thk

R2 TYP

20

10

NOTE:

2

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766

2. COLOR: **BLACK**

						40x20x5Thk		EPDM RUBBER		
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE		COMPANY.STD/IS.STD		Wt.Kg.
				DETAIL PARTS				MATERIAL		
						PRODUCT		JAIPUR METRO CARS		
								SURFACE TREATMENT		
2	NOTE ALTERED ECN:90900700	20.12.18	VISHNU	SNH	KCS			APPROVED	BMT	22/01/2012
								CHECKED	SP	21/01/2012
								DRAWN	JN	12/01/2012
1	NOTE UPDATED ECN:55510058	20.12.13	VSK	VSK	PVG	8	555-29081	M-CAR		REF DRG
						4	555-29080	DT-CAR		
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL		
						TITLE		DRG No.		ALT
						PACKING		555-29183		2
SURFACE ROUGHNESS				BEM LIMITED						
				TD, BANGALORE COMPLEX						
				BANGALORE 560 075						